承　认　书

Approval　Sheet

客户(Customer)：　/

客户料号 (Cus .P/N)：/

华联威料号 (HLW P/N)：HD23-0115-161011

品名规格 (PronameSpec)：HDMI 19/F 三排 90 度无耳

送样日期 (Delivery Date):2021/12/17

承认日期 (Acknowledge Date):2021/12/17

Approved No:	客　户 Customer		
采 购 部 Purchasing Dept	品 质 部 QC Dept	工 程 部 Engineering Dept	确　认 Approved By
深 圳 市 华 联 威 电 子 科 技 有 限 公 司 SHEN ZHEN SHI HUA LIAN WEI ELECTRONICS TECHNOLOGY CO; LTD.			
业 务 部 Sales Dept	品　管　部 QC Dept	工　程　部 Engineering Dept	核　准 Checked By
将成英	欠必锋	魏红	唐竹君

地址:深圳市龙华区观澜街道桂香社区观澜桂花路 307 号

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目　录

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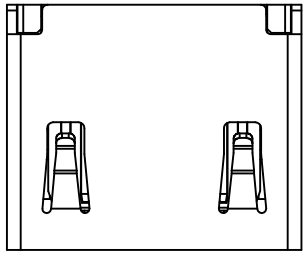
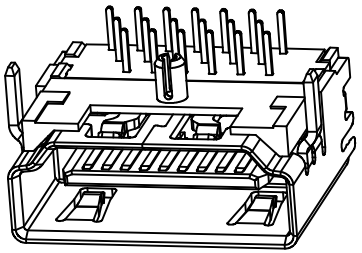
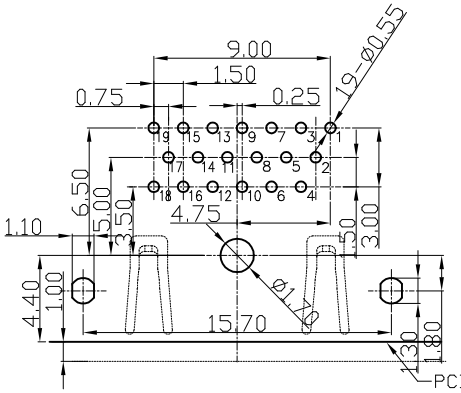
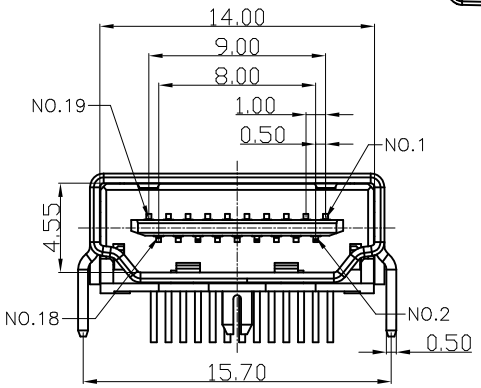
REV.	ECN.NO.	APPD.
A	/	pcy

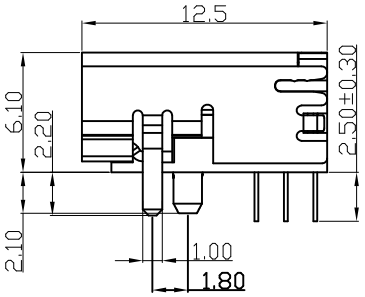


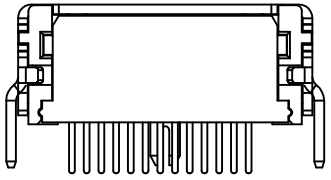


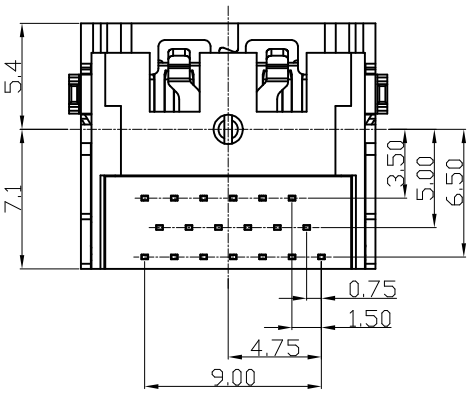


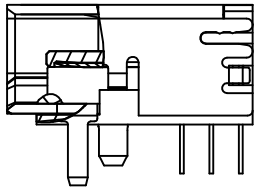
RECOMMENDED PCB LAYOUT (TOP VIEW)
TOLERANCE FOR PCB LAYOUT IS ±0.05











NOTES:

1. MATERIAL:
   - 1.1 Housing: thermoplastic plastics
   - 1.2 terminals: Copper Alloy
     Gold plated in contact area:
     Tin plated in termination
     Nickel Plated overall
   - 1.3 Shell: Steel&Copper Alloy
     Nickel/Au Plated overall
2. ELECTRICAL CHARACTERISTICS:
   - 2.1 Rating Current : 0.5 Ampere
   - 2.2 Rating Voltage : 40 V Max
   - 2.3 Contact Resistance: 30 Milli ohms
   - 2.4 Insulation Resistance: 100 Mega ohms Min.
3. MECHANICAL CHARACTERISTICS:
   - 3.1 Connector Mating force: 4.5kg MAX
   - 3.2 Connector Unmating force: 1.0Kg min
   - 3.3 Durability: 10000Cycles.
4. ENVIRONMENT CHARACTERISTICS:
   - 4.1 Operating temperature: -20℃ to +85℃
   - 4.2 Storage temperature: -20℃ to +65℃

HD23-011X-XXX0X1

- 1: Iron alloy Ni plating
- 5: Copper alloy Ni plating
- 4: Iron alloy Au plating
- 8: Copper alloy Au plating

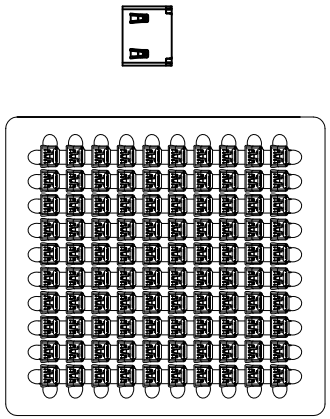
- 1: Au 1u", 3: Au 3u"
- 5: Au 5u", 7: Au 10u'
- 8: Au 15u", A: Au 30u"

- 1: tray
- 2: Tube
- 8: Tape&Reel
- 9: Tape&Reel+Mylar

- 1: Black

- 5: PA9T
- 2: PBT
- 6: LCP

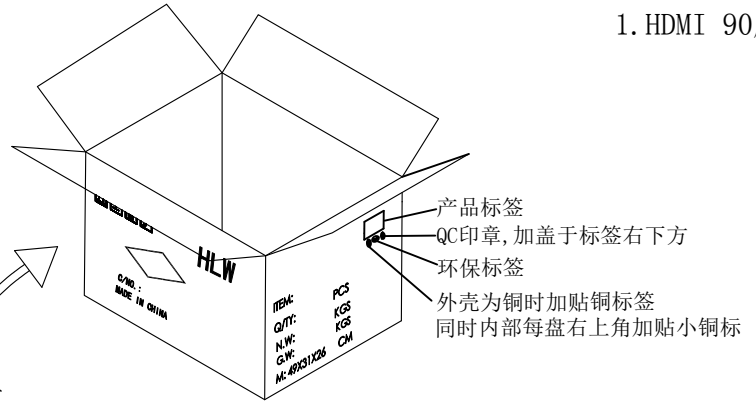
TOLERANCE UNLESS OTHERWISE SPECIFIED		深圳市华联威电子科技有限公司 HUA LIAN WEI TECHNOLOGY ELECTRONICS CO;LTD.				
.XXX ±0.10 .XX ±0.20 .X ±0.30	.X° ±3° .XX° ±2°					
APPROVED		PART NAME:	HDMI 19P/F 三排90度 无耳			
CHECKED		PART No:	HD23-011X-XXX0X1			C
DRAWED	pengchaoyong	PROJECTION:	UNIT:	SCALE	SHEET	REV.
DATE	2014.12.2		mm	1:1	1 OF 1	A

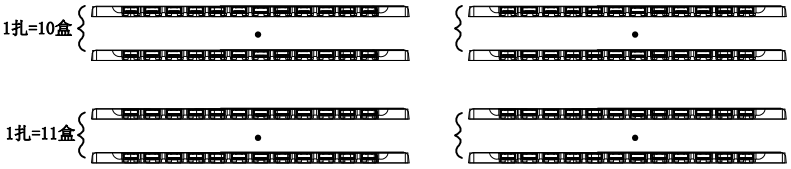


每盒装100PCS

适用于:

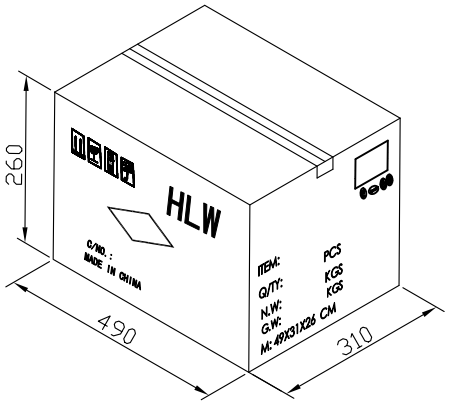
1.HDMI 90度 三排针系列





一排21盒,二排共42盒装一箱.底下11盒为一扎,上面10盒为一扎,每盒盖一个上盖,2扎共21盒为一排,分两排放入纸箱内,一箱共4200PCS

将两排放入纸箱



备注:

1. 将全检后的良品如图示摆入规格为275*230的PVC透明吸塑盒中, 每盒包装100PCS,每箱底下11盒为一扎,上面10盒为一扎, 每盒盖一个上盖并贴上标签用PE膜缠好, 2扎共21盒为一排,分两排放入放入规格为490*310*260mm的纸箱中,每箱共4200PCS.
2. 装好后用封胶纸将纸箱封好,并在纸箱上贴上外箱标签和加盖QC PASS章.
3. 客户有特殊要求时按客户要求进行,A079的HD23-0235-161011产品吸塑打4个钉
4. 月份标签按月份标签粘贴作业规范进行.

REV:	DESCRIPTION	REV BY	APPROVED	DATE
B	变更包装方式及包装数量	LIANG.WU		2019.1.14
A	NEW DWG	HX		2018.05.31

MATL:	SEE SPECIFICATION			APPROVED		料号	P
PROJECTION:	THIRD ANGLE PROJECTION			CHECKED		图号	B-197
UNIT:	SCALE	REV(NO)	SHEET	DRAWED	LIANG.WU	HLW深圳市华联威电子科技有限公司	
mm	1:1	B	1 OF 1	DATE	2019.1.14	HUA LIAN WEI TECHNOLOGY ELECTRONICS CO;LTD.	

TOLERANCE UNLESS OTHERWISE SPECIFIED
.XX ±0.15
.X ±0.30
X. ±0.50
.X° ±3°

产品名称 PART NAME: HDMI 三排针无耳系列包装规范

深圳市华联威电子科技有限公司
HUA LIAN WEI TECHNOLOGY ELECTRONICS CO.,LTD

HDMI系列产品SPEC

版本版次： C　　制定日期 20200707　　适用范围 通用

1. Scope（范围）

1.1 Contents(内容)

This specification covers the performance, tests and quality requirements for the Electronics HDMI Connector.
(此份产品规格适用于HDMI连接器的产品功能，测试方法及质量要求)

2. Requirements (要求):

2.1 Rating(额定条件)

A. Voltage rating(额定电压):40V AC

B. Current rating(额定电流):0.5A

C. Operation Temperature Range(操作温度范围):-30℃ to +85℃

3. Test Condition(测试条件):

3.1 Temperature range(温度范围):+15℃ to +35℃

3.2 Humidity range (湿度范围):25% to 85%

4. Test Methods and Requirements:(测试方法及要求)

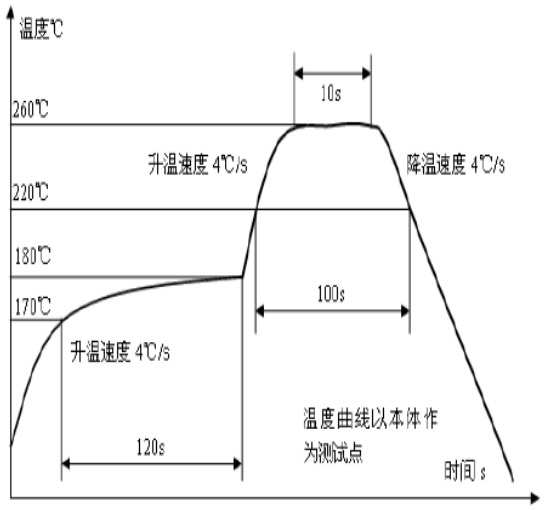
4.1 Examination of product (产品外观)			
4.1.1	Examination of Product 产品外观	Visual 目视	No peeling off the plating deformation of the base or damage. 不得有电镀层剥落，塑料变形或破损
4.2. Electrical Performance(电气性能)			
4.2.1	Contact Resistance 接触阻抗	（EIA-364-06B） Mated connectors, Contact: measure by dry circuit, 20 m Volts maximum,10 mA Shell: measure by open circuit, 5 Volts maximum, 100 mA 配对的连接器， 端子：测试端子在回路中施加直流最大20mV 10mA的电流再测端子的电阻值 外壳：测试外壳在开路中施加电流最大5V 100mA的电流再测外壳的电阻值	Initial Contact resistance Excluding conductor Resistance:30 mΩ max (Target design value) 接触电阻初始值最大不能超过30 mΩ（目标设计值)
4.2.2	Dielectric Withstanding Voltage (耐电压)	（EIA-364-20C） Unmated connectors, apply 500V AC (RMS.) for 1 minute between adjacent terminals of ground. Mated connectors, apply 300V AC (RMS.) for 1 minute between adjacent terminals of ground. 没有配对的连接器在相邻的端子或接地之间通上500V的交流电压1分钟 配对的连接器在相邻的端子或接地之间通上300V的交流电压1分钟	1. No Breakdown or flashover 2. Leakage current:0.5mA Max 1. 不能有损坏或跳火花 2. 漏电流<0.5mA

4.2.3	Insulation Resistance 绝缘阻抗	（EIA-364-21C） Unmated connectors, apply 500V DC for 1 minute between adjacent terminals of ground. Mated connectors, apply 100V DC for 1 minute between adjacent terminals of ground. 没有配对的连接器在相邻的端子或接地之间通上500V的直流电压1分钟 配对的连接器在相邻的端子或接地之间通上150V的直流电压1分钟	100MΩ min（unmated） 10 MΩ min (mated) 没有配对需大于100 MΩ 配对需大于10 MΩ
4.3Mechanical Performance(机械性能)			
4.3.1	Insertion/Withdrawal Force 插入力/拔出力	（EIA-364-13） Insertion and withdrawal speed: 25mm/minute. 插入和拔出的速度为25mm/分	Maximum insertion force 44.1N　插入力不超过44.1N(4.5kg) Withdrawal force9.8N min 39.2N max 拔出力9.8-39.2N(1.0-4.0kg)
4.3.2	Durability 寿命测试	（EIA-364-09） Measure contact and shell resistance after the Following. Automatic cycling:10000 cycles at 100±5 Cycles per hour. 以每小时100±5的插拔次数测试10000循环后测量端子和外壳的接触阻抗	Contact Resistance 接触阻抗 Contact: Change from initial Value: 30 milliohms maximum. Shell: Change from initial Value: 50 milliohms maximum. 端子：从初始值开始变化量小于30mΩ 外壳：从初始值开始变化量小于50mΩ
4.3.3	Vibration 振动	（EIA-364-28条件3） Amplitude:1.52mm P-P or 147m/s^2 {15G} Sweep time: 50-2000-50Hz in 20 minutes. Duration: 12 times in each (total of 36 times) X, Y, Z, axes. Electrical load DC 100mA current shall be flowed during the test.(ANSI/EIA-364-28 Condition Ⅲ) 在直流100毫安通电状态下测试，在X,Y,Z垂直3方向上，频率50-2000-50赫兹（加速度往复20分钟），全振幅1.52mm P-P或147 m/s^2 {15G}，每轴12回计36回	Appearance: No damage 外观：无损坏 Contact Resistance 接触阻抗 Contact: Change from initial Value:30mΩ Max. 端子：从初始值开始变化量小于30mΩ Shell Part: Change from initial Value:50mΩ Max. 外壳：从初始值开始变化量小于50 mΩ Discontinuity: 1μ sec Max. 间断性：不超过1微秒
4.3.4	Physical shock 冲击性	（EIA-364-27条件A） Pulse width: 11msec Waveform: Half-sine 490m/s²（50G）3 strokes in each X, Y, Z axes. (ANSI/EIA-364-27 condition A) 周期：11msec 冲击波形：正弦半波490m/s²（50G）3 循环在X, Y, Z 轴	Appearance：No damage 外观：无损坏 Contact Resistance 接触阻抗 Contact: Change from initial Value 30mΩ Max 端子：从初始值开始变化量小于30mΩ Shell Part: Change from initial Value 50mΩ Max 外壳：从初始值开始变化量小于50mΩ Discontinuity: 1μ sec Max. 间断性：不超过1微秒
4.4 Environmental Performance			

4.4..1	Thermal shock test 冷热冲击	EIA-364-32C条件1） 10 cycles of: a)-55±3℃ for 30 minutes b) +85±3℃ for 30 minutes 10个循环， a)-55±3℃ 30 分钟 b) +85±3℃ 30 分钟	Appearance: No Damage. 外观：没有损坏 Contact Resistance 接触阻抗 Contact: Change from initial Value 30mΩ Max Shell Part: Change from initial Value 50mΩ Max 端子：从初始值开始变化量小于30mΩ 外壳：从初始值开始变化量小于50mΩ
4.4..2	Solder ability 焊锡性	（EIA-364-52） To be sipped in the solder bath 265±5℃ Coverage for 3 seconds.将焊锡脚浸在265±5℃的锡炉中<3秒	The inspected area of each lead must have 90% solder coverage minimum 表面粘锡面积不少于90%
4.4..3	Humidity 恒温恒湿	（EIA-364-31B） (A) Mate connectors together and perform the test as follows 配对的连接器测试条件 Temperature: -25℃ to +85℃(温度：-25℃到+85℃) Relative Humidity: 80% to 90%(相对湿度：80%到90%) Duration:4 cycles(96 hours) (持续时间：4个循环共96小时) Upon completion of the test, specimens shall be conditioned ambient room conditions for 24 hours, after which the specified measurements shall be performed. 试验完成后，样品放置于室温条件中24小时后再进行测试	Appearance：No Damage 外观，没有损坏 Contact Resistance 接触阻抗 Contact: Change from initial Value 30mΩ Max Shell Part: Change from initial Value 50mΩ Max 端子：从初始值开始变化量小于30mΩ 外壳：从初始值开始变化量小于50mΩ
4.4..4	Salt Spray 盐水喷雾	EIA-364-26B） Temperature: 35±2℃ 温度：35±2℃ Concentration for salt: 5% 盐水浓度：5% (1)Duration: 24H 持续时间：24小时 Condition(条件)： Contact plated gold more than 15u〞(include 15 u〞),and the material of shell for copper alloy, or stainless. 端子镀金厚度大于等于15 u〞且壳体材质是铜合金或是不锈钢 (2) Duration: 12H 持续时间：12小时 Condition(条件)： Contact plated gold less than 15 u〞,and/or the material of shell for steel 端子镀金厚度小于15u〞且/或壳体材质是铁	No detrimental corrosion(Terminal solder tail unrequested) 产品无氧化，锈蚀（端子焊脚镀锡处不作要求） Contact Resistance 接触阻抗 Contact: Change from initial Value 30mΩ Max Shell Part: Change from initial Value 50mΩ Max 端子：从初始值开始变化量小于30mΩ 外壳：从初始值开始变化量小于50mΩ Does not include bending position；不包含折弯处位置

4.4..5	Cold resistance (Unmated) 冷阻抗	（EIA-364-17B） Unmated connectors and expose to -40±3℃ for 250 hours. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed. 没配对的连接器放置于-40±3℃温度中250小时，当完成实验后，样品放置一般环境中1到2小时后，在进行测试	Appearance: No Damage. 外观：没有损坏 Contact Resistance 接触阻抗 Contact: Change from initial Value 30mΩ Max Shell Part: Change from initial Value 50mΩ Max 端子：从初始值开始变化量小于30mΩ 外壳：从初始值开始变化量小于50mΩ
4.4..6	Heat resistance (Unmated) 热阻抗	（EIA-364-17B） Mated connectors and expose to 85±2℃ for 96 hours. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed. 配对的连接器放置于85±2℃温度中96小时，当完成实验后，样品放置一般环境中1到2小时后，在进行测试	Appearance: No Damage. 外观：没有损坏 Contact Resistance 接触阻抗 Contact: Change from initial Value 30mΩ Max Shell Part: Change from initial Value 50mΩ Max 端子：从初始值开始变化量小于30mΩ 外壳：从初始值开始变化量小于50mΩ
4.4..7	Thermal Aging 高温老化	（EIA-364-31B，Condition 4， Method A） Unmated connectors and expose to +105±2℃ for 250 hours. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed. 没配对的连接器放置于+105±2℃温度中250小时，当完成实验后，样品放置一般环境中1到	Appearance: No Damage. 外观：没有损坏 Contact Resistance 接触阻抗 Contact: Change from initial Value 30mΩ Max Shell Part: Change from initial Value 50mΩ Max 端子：从初始值开始变化量小于30mΩ 外壳：从初始值开始变化量小于50mΩ
4.4.8	Resistance to Soldering Heat	for wave soldering ： mil-std-202f,method 210 A,test condition B 波峰焊：mil-std-202f，method 210 A，试验条件B Pre-heat ：80℃, 60 Seconds 预热:80℃，60秒 Temperature ：260 ± 5 ℃ 温度:260±5℃ Immersion duration : 10 ± 1 sec. 浸泡时间:10±1 for manual soldering :手动焊接: mil-std-202f,method 210 A,test condition A Pre-heat ：No预热:没有 Temperature ：350 ± 10 ℃温度:350±10℃ Immersion duration :3.5±0.5 sec.浸泡时间:3.5±0.5秒	No physical damage shall occur. 不可有损坏 Reflow welding is not applicable to PBT 回流焊不适用于PBT

Solder Temp：260±5℃,10±0.5sec
焊锡温度：260±5℃,10±0.5sec



Note 1：Shall meet visual requirements, show no physical damage, and meet requirement of additional tests as specified in the test sequence in Figures 2
说明1：测试要求不能有物理损坏，测试依据表格二的顺序进行

3.Product Qualification And Requalification Test:产品测试顺序表 Figure 2

Test or Examination	Test Group													
	A	B	C	D	E	F	G	H	I	J	K	L	M	N
Test Sequence														
4.1.1.Examination of Product 产品外观	1,9	1,3	1,5	1	1,5	1,5	1,5	1,3	1,5	1,5	1,5	1,5	1,5	1
4.2.1.Contact Resistance 接触阻抗	2,8		2,4		2,4	2,4	2,4		2,4	2,4	2,4	2,4	2,4	
4.2.2.Dielectric Withstanding Voltage	3,7													
4.2.3.Insulation Resistance 绝缘阻抗	4,6													
4.3.1.Insertion/Withdrawal force 插拔力		2												
4.3.2.Durability 寿命测试			3											
4.3.3.Vibration 振动性					3									
4.3.4.Physical shock 冲击性						3								
4.4.1.Thermal shock test 冷热冲击							3							
4.4.2.Solderability 焊锡性								2						
4.4.3.Humidity 恒温恒湿	5								3					
4.4.4.Salt Spray 盐水喷雾										3				
4.4.5.Cold resistance 冷阻抗											3			

4.4.6.Heat resistance 热阻抗												3		
4.4.7.Thermal Aging 高温老化													3	
4.4.8.IR-reflow 回流焊测试														2
NO. of Test samples(Min.) 测试样	5	5	5	5	5	5	5	5	5	5	5	5	5	5

NOTE 2：(a) Numbers indicate sequence in which tests are performed.
(b) Discontinuities shall not take place in this test group, during tests.
说明 2： (a)测试依照矩阵要求数量进行。
(b)在测试中，群组测试不能间断

核准： 唐竹君　　制作人：魏红

深圳市华联威电子科技有限公司

HLWCONN® SHENZHENHUALIANWEIELECTRONICS CO., LTD.

測 試 報 告

TEST REPORT

產品名稱 Part Name	HDMI 19/F 三排90度无耳	測試日期 Date of Testing	2021. 12. 16-2021. 12. 17	報告編號 Report NO.	MD20211217-02
產品型號 Part Name	HD23-0115-161011	樣品數量 Quantity	5PCS	測試環境 Measuring Environment	濕 度 Temp:18～21℃ 相對濕度RH:49□～57□

一.電性測試 ELECTRICAL TEST

序號 NO.	測試項目 Testing Item	測試條件 Testing Conditions	測試設備 Testing Equipment	規格 SPEC	測試記錄Testing Result					判定Judge	
					1	2	3	4	5	Pass	Fail
1	Contact resistance	Test current:150mA max	DIGITAL MICRO-OHMMETER	30 mΩ Max	17.65 mΩ	17.24 mΩ	18.30 mΩ	16.82 mΩ	17.53 mΩ	P	
2	Insulation resistance	Test voltage:500VDC Operation stated:1min	ULTRA HIGH RESISTANCE METER	100 MΩ Min	Pass	Pass	Pass	Pass	Pass	P	
3	Dielectric withstand voltage	Test voltage:500VAC Cut-off current:0.5mA Operation stated:1 min	BREAKDOWN TESTER	No discharge or flashover occur	Pass	Pass	Pass	Pass	Pass	P	

二.機械特性測試 MECHANICAL TEST

序號 NO.	測試項目 Testing Item	測試條件 Testing Conditions	測試設備 Testing Equipment	規格 SPEC	測試記錄Testing Result					判定Judge	
					1	2	3	4	5	Pass	Fail
1	Durability test	Rate:100cycles/hour Total: 10000cycles	LIFE TESTER FOR CONNECTOR	No physical damage	Pass	Pass	Pass	Pass	Pass	P	
2	Mating Force	44.1 Newtons maximum at a maximum rare of 12.5mm(0.492″) per minute	Insertion force testing machine	No physical damage	Pass	Pass	Pass	Pass	Pass	P	
3	Un-Mating Force	9.8-39.2Newtons at a maximum rare of 12.5mm(0.492″) per minute	Insertion force testing machine	No physical damage	Pass	Pass	Pass	Pass	Pass	P	

三.環境特性測試 ENVIRONMENTAL TEST

序號 NO.	測試項目 Testing Item	測試條件 Testing Conditions	測試設備 Testing Equipment	規格 SPEC	測試記錄Testing Result					判定Judge	
					1	2	3	4	5	Pass	Fail
1	Humidity-Temperature cycle	Temperature: 40±2℃ Humidity: 90～95% Duration:168H	PROGRAM CONTROLLED TEMP. & HUMIDTY CHAMBER	No physical damage	Pass	Pass	Pass	Pass	Pass	P	
2	Heat test	Temperature: 70±2℃ Duration:168H	OVEN	No physical damage	Pass	Pass	Pass	Pass	Pass	P	
3	Cold test	Temperature: -25±3℃ Duration:168H	PROGRAM CONTROLLED TEMP. & HUMIDTY CHAMBER	No physical damage	Pass	Pass	Pass	Pass	Pass	P	
4	Temperature cycling test	Temperature: 70～-25℃ Duration:5 cycle	PROGRAM CONTROLLED TEMP. & HUMIDTY CHAMBER	No physical damage	Pass	Pass	Pass	Pass	Pass	P	

四.物理測試 PHYSICAL TEST

序號 NO.	測試項目 Testing Item	測試條件 Testing Conditions	測試設備 Testing Equipment	規格 SPEC	測試記錄Testing Result					判定Judge	
					1	2	3	4	5	Pass	Fail
1	Salt spray test	Temperature: 35±2℃ Concentration:5±1 %Duration:24H	SALT SPRAY TESTER	No Oxidation	Pass	Pass	Pass	Pass	Pass	P	
2	Resistance to soldering heat test	Temperature: 245±5℃ Duration:10±1sec	OVEN	No physical damage	Pass	Pass	Pass	Pass	Pass	P	
3	Solder ability test	Temperature: 245±5℃ Duration:5±0.5 sec	CONTROLLED CONSTANT-TEMP SOLDER POT	Soldering area ≥95□	Pass	Pass	Pass	Pass	Pass	P	
判 定 Result		■合格 (ACCEPT)		□ 不合格 (REJECT)							

核准(Approver)： 欠必锋　　測試(Tester)： 但 芬

深圳市华联威电子科技有限公司

檢驗報告

■首件檢驗 □入庫檢驗 □出貨檢驗 □客退檢驗 □退料檢驗 □其他　　2021年12月17日 版次:A1

料號	HD23-0115-161011	制令單號	/	送檢單位	工程部	首件製作者	裝配
品名	HDMI 19/F 三排90度	客戶代號	/	批　量	/	送檢時間	/
				數　量	5PCS	確認時間	/

抽 樣 標 準	■單次 □雙次	抽样数	AQL	CRI:0	MAJ:0.4	MIN:0.65
MIL-STD-105E(II)	■正常 □加嚴 □減量	(5PCS)	ACC/REJ	0	/	/

不 良 数:　　CRI (/)　　MAJ (/)　　MIN (/)　　不良率(%)　/

NO.	檢驗項目 單位:MM/G	檢測儀器	檢 驗 記 錄					品管判定		CRI	MAJ	MIN	備注
			1	2	3	4	5	AC	RE				
尺寸測量	14.00±0.20	D	14.05	14.03	14.07	14.05	14.03	√					
	9.00±0.20	D	9.06	9.08	9.10	9.07	9.08	√					
	15.70±0.20	D	15.76	15.73	15.74	15.78	15.76	√					
	9.00±0.20	D	9.06	9.08	9.05	9.04	9.08	√					
	6.50±0.20	D	6.56	6.58	6.59	6.62	6.60	√					
	12.5±0.30	D	12.56	12.54	12.53	12.52	12.53	√					
	2.50±0.30	D	2.57	2.55	2.56	2.54	2.56	√					
	2.20±0.20	D	2.23	2.25	2.26	2.27	2.26	√					
	1.80±0.20	D	1.86	1.84	1.86	1.85	1.86	√					

檢驗依據: ■<<工程圖紙>> □<<檢驗規範>> □<<承認書>> □樣品 □其它

檢測儀器:A游標卡尺 B千分尺 C厚薄儀 D投影鏡 E放大鏡 F顯微鏡 G錫爐 H插拔力器 I間位尺 J其它

品保判定: ■合格Accept □退貨Reject □特采Waive □挑選Sort

核准：欠必锋　　审核：刘联英　　检验员：但芬

深圳市华联威电子科技有限公司

电镀报告表

品名:HDMI 19/F 三排90度（端子）		版次:A.0
电镀规格:Ni40u″,Sn40u″,Au 1u″	日期:2021-09-10	页次:1/1

厂商:同华

测试设备:CMI X-射线膜厚测试仪

1、底层电镀测试（Ni）

数据	测试标准	实测值	判定	测试日期	测试时间
1	40u″MIN	60.5u″	OK	2021/9/10	14:15:03
2	40u″MIN	58.3u″	OK	2021/9/10	14:15:05
3	40u″MIN	67.5u″	OK	2021/9/10	14:15:07
4	40u″MIN	62.4u″	OK	2021/9/10	14:15:09

2、表层电镀测试（Sn）

数据	测试标准	实测值	判定	测试日期	测试时间
1	40u″MIN	45.3u″	OK	2021/9/10	14:20:12
2	40u″MIN	52.7u″	OK	2021/9/10	14:20:14
3	40u″MIN	58.9u″	OK	2021/9/10	14:20:16
4	40u″MIN	54.3u″	OK	2021/9/10	14:20:18

3、表层电镀测试（Au）

数据	测试标准	实测值	判定	测试日期	测试时间
1	1u″MIN	1.08u″	OK	2021/9/10	14:25:06
2	1u″MIN	1.12u″	OK	2021/9/10	14:25:08
3	1u″MIN	1.06u″	OK	2021/9/10	14:25:10
4	1u″MIN	1.15u″	OK	2021/9/10	14:25:12

核准：欠必锋　　审核：刘联英　　检验员：但芬

深圳市华联威电子科技有限公司

电镀报告表

品名:HDMI 19/F三排90度（外壳）		版次:A.0
电镀规格:Ni:50u″ min	日期:2021-9-14	页次:1/1

厂商:金和源

测试设备:CMI X-射线膜厚测试仪

1、表层电镀测试（Ni）

数据	测试标准	实测值	判定	测试日期	测试时间
1	50u″min	55.3u″	OK	2021/9/14	10:42:14
2	50u″min	57.6u″	OK	2021/9/14	10:42:16
3	50u″min	56.4u″	OK	2021/9/14	10:42:18
4	50u″min	52.5u″	OK	2021/9/14	10:42:20

核准：欠必锋　　审核：刘联英　　检验员：但芬

深圳市华联威电子科技有限公司

盐水喷雾实验报告

试验方法	盐水喷雾腐蚀试验法	参考资料	MIL-STD-1216
METHOD	NEUTRL SALT SPRAY CORROSION TEST	REF	
客户	/	试验起始日期	2021年12月16日 20:00 时起
		DATE	2021年12月17日 08:00 时止
样品名称	HDMI 19/F 三排90度无耳	试验数量	5PCS
P/N	HD23-0115-161011		

试验条件 （TEST CONDDITION）

1、盐水溶解（SALT SOLUTION：浓度50±10g/L，PH值6.5-7.2.

2、试验室温度（TEMP.IT THE SPRAY DHAMBR):35±1℃.

3、盐水桶温度（TEMP.OF SALE SOL′N TANK)：35±1℃.

4、 压力桶温度 （TEMP.OF SAR SUPPLIERY）：47±1℃.

5、 试验室相对湿度（R.H IN THE CHAMBER ）85%.

6、 压缩空气压力（COMPRESSED AIR PRESSURE）：1.00±0.01Kg/cm^2.

7、 样品放置位置（SPECIMEN SUPPORTED ANGLE ）：尼龙绳吊挂70°-90°.

8、 喷雾收集量（COLLECT RATE OF SALT SOL′N）1-2mL/(8 cm^2hr).

9、盐雾测试时间： 12小时 （H）

判定方法（ADFUSGD METHOD ）

试验后以20倍放大镜观察、无蓝、绿色腐蚀物之现象（不包含折弯处），即判定合格.(Inspext the ecimen at 20 xmagnification no blue or green corrosion products are acceptable)

样品序号	试验后现象 PHENOMENON AFTER TEST	判定 COMMENT
1	无蓝、绿色腐蚀物之现象	OK
2	无蓝、绿色腐蚀物之现象	OK
3	无蓝、绿色腐蚀物之现象	OK
4	无蓝、绿色腐蚀物之现象	OK
5	无蓝、绿色腐蚀物之现象	OK

核准:欠必锋 审核：刘联英 试验员:但芬

Materials Information

PRODUCT NAME: LCP M-401 BK

COMPOSITION/INFORMATION OF LCP M-401 BK

SUBSTANCE/MIXTURE: Mixture
SYNONYM(S): Aromatic Liquid Crystal Polymer(LCP)

品名	比例	用途
德众泰 LCP 树脂	0.565	构成材料主要成分
抗氧剂	0.002	抗氧化
科莱恩热稳定剂	0.003	增加高温稳定性
黑色母	0.01	着色
滑石粉	0.2	增强剂，增加流动性
玻纤	0.22	增强

NAME OF COMPANY: DZT Engineering Plastics Tech. Co.,Ltd
ADDRESS: Building 2 Zhichong Industrial Park, Hi-Tech Zone, Jiangmen City, Guangdong Province, China
SECTION IN CHARGE: Quality Assurance Department
TEL/FAX: +86-750-3689920/+86-750-3689921
EMERGENCY TEL: +86-750-3689708

深圳市桐鼎泰工程塑胶有限公司 业务章

钜鼎銅材廠檢驗報告單

公司名稱 Customer	钜鼎銅材廠檢驗報告單				重量 Weight(kg)	1078	出貨日期 Date		2021/11/23	
品名 Article	標准 Standard No				尺寸 Dimension		狀態 Tenper		銅卷編號 Coil No	
C2680	JISH3100:2017				0.18*400		EH		1021-C-08	
化學成分Chemical Compositions(%)										
元素 Element	Cu %	Zn%	Pb%	Fe%	\	\	\	\	化學成分	雜質
規範 Spec	64.0-68.0	餘量	<0.05	<0.05	\	\	\	\	合格	合格
實測 Actual	64.32	餘量	0.0036	0.0136	\	\	\	\	合格	合格

機械性質子Mechanical Properties								
項目 Item	結晶粒度 Grain Size Mm	硬度 Hardness Hv	抗拉強度 TensionStrengt Mpa	伸長度 Elongation %	導電率 Electrical Conduc %IACS	彎曲試驗 Bending Test 180	表面粗度 Surface Roughness Ra(u m)	彎曲度 Camber mm\n
規範MAX Spec	\	170-190	490-610	\	\	\	\	\
實測 Actual	\	178	574	5	\	\	\	\

品質部

聯系電話:0755-28111847
傳真: 0755-28110077

Test Report

No. CANEC2222380708 Date: 26 Oct 2022 Page 1 of 6

Client Name : SHENZHEN HUALIANWEI ELECTRONICS TECHNOLOGY CO.,LTD

Client Address : 101, 201, PLANT 1, NO.307, GUANLAN GUIHUA ROAD, GUIXIANG COMMUNITY, GUANLAN SUB-DISTRICT, LONGHUA DISTRICT, SHENZHEN CITY, GUANGDONG PROVINCE, CHINA

Sample Name : LCP plastic black color

Model No. : LCP Plastic

Client Ref. Info. : Used for USB series, HDMI series, RJ series, 1394 series, MICRO series, MINI series, DISPLAYPORT series, VGA series, DVI series, TYPE-C series, JACK series

The above sample(s) and information were provided by the client.

SGS Job No. : CP22-057100 - GZ

Date of Sample Received : 20 Oct 2022

Testing Period : 20 Oct 2022 - 26 Oct 2022

Test Requested : Selected test(s) as requested by the client.

Test Method(s) : Please refer to next page(s).

Test Result(s) : Please refer to next page(s).

Result Summary :

Test Requested	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU-Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)	PASS

Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

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689ECF7B

Dongyu Xie

Dongyu Xie
Approved Signatory

SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch Testing Center Chemical Laboratory.

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中国·广州·经济技术开发区科学城科珠路198号 邮编: 510663 t (86-20) 82155555 sgs.china@sgs.com

Test Result(s) :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	CAN22-223807.008	Black plastic

Remarks :

(1) 1 mg/kg = 0.0001%
(2) MDL = Method Detection Limit
(3) ND = Not Detected (< MDL)
(4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method : With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-2:2017 , IEC 62321-6:2015 and IEC 62321-8:2017, analyzed by ICP-OES , UV-Vis and GC-MS .

Test Item(s)	Limit	Unit	MDL	008
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	6
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (CrVI)	1000	mg/kg	8	ND
Sum of PBBs	1000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND

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Test Item(s)	Limit	Unit	MDL	008
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND
Dibutyl phthalate (DBP)	1000	mg/kg	50	ND
Butyl benzyl phthalate (BBP)	1000	mg/kg	50	ND
Bis (2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND

Notes :

(1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.

(2) IEC 62321 series is equivalent to EN 62321 series

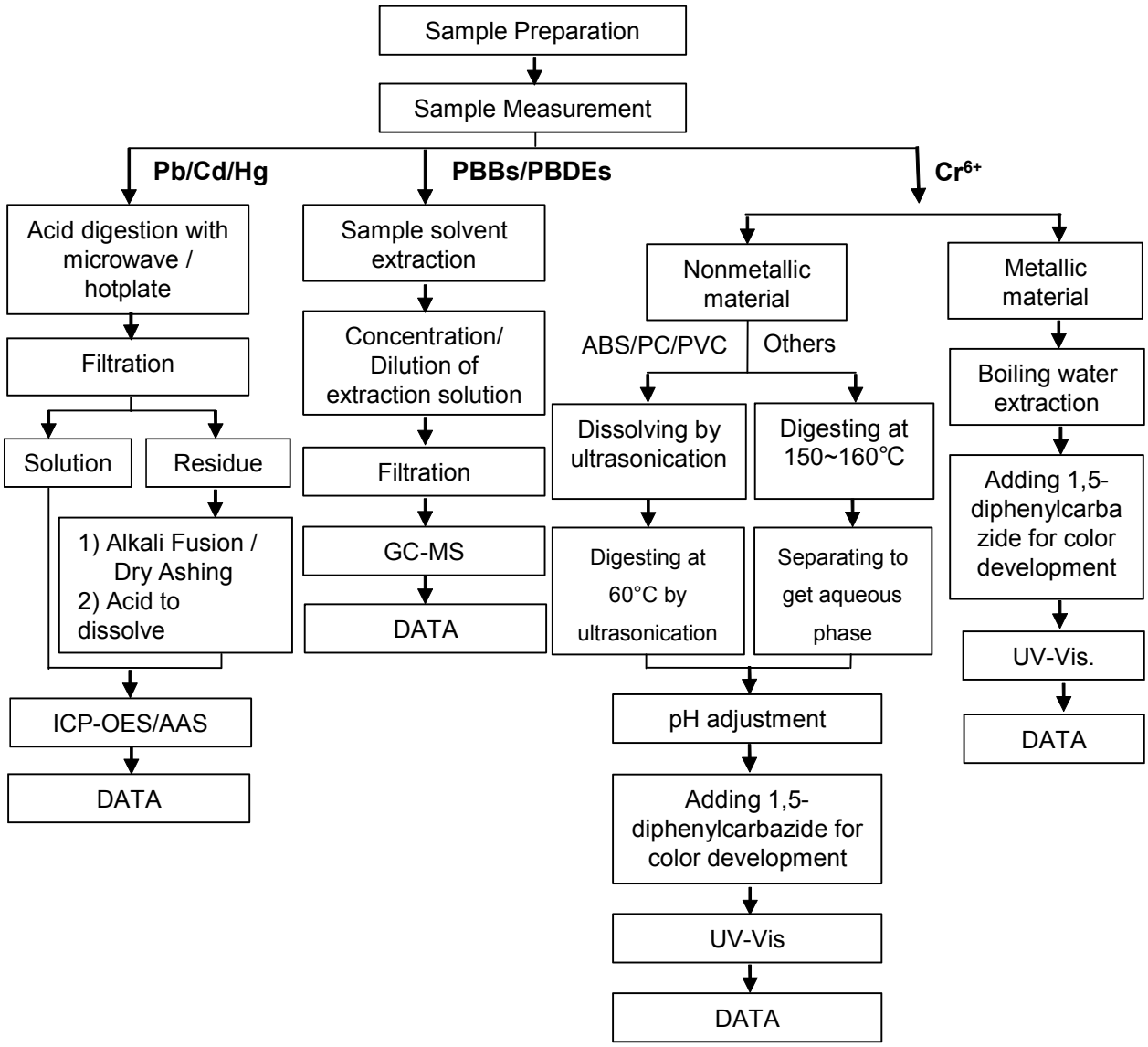
(3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019.

ATTACHMENTS

Pb/Cd/Hg/Cr^{6+}/PBBs/PBDEs Testing Flow Chart

1) These samples were dissolved totally by pre -conditioning method according to below flow chart. (Cr^{6+} and PBBs/PBDEs test method excluded).



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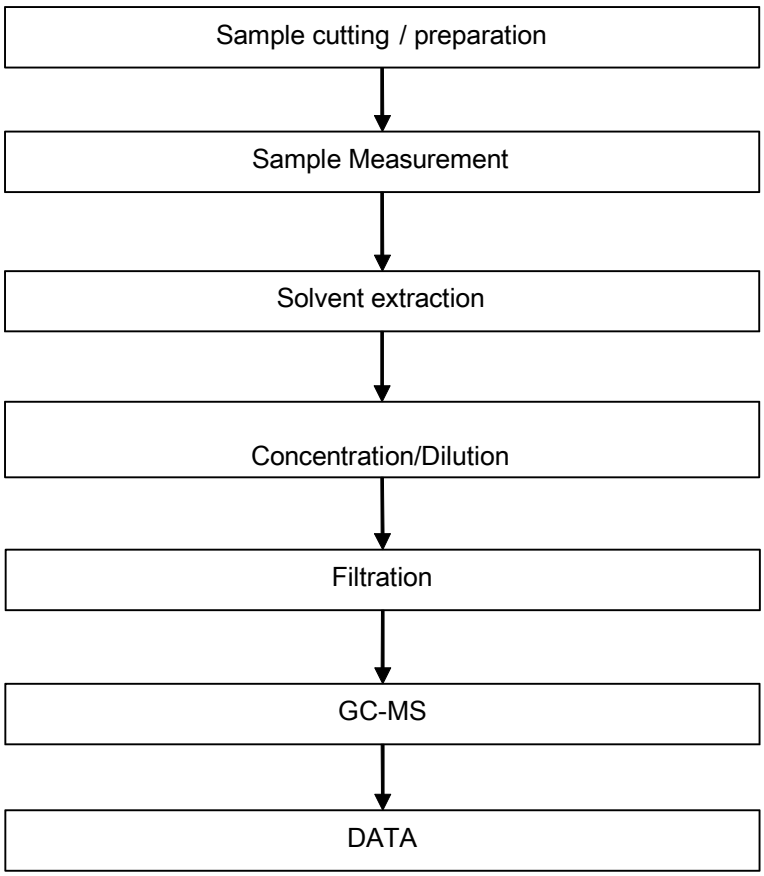
ATTACHMENTS

Phthalates Testing Flow Chart



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Sample photo:

CAN22-223807.008

SGS authenticate the photo on original report only

*** End of Report ***

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Test Report

No. CANEC2222380702 Date: 26 Oct 2022 Page 1 of 4

Client Name : SHENZHEN HUALIANWEI ELECTRONICS TECHNOLOGY CO.,LTD

Client Address : 101, 201, PLANT 1, NO.307, GUANLAN GUIHUA ROAD, GUIXIANG COMMUNITY, GUANLAN SUB-DISTRICT, LONGHUA DISTRICT, SHENZHEN CITY, GUANGDONG PROVINCE, CHINA

Sample Name :	C2680 Copper shell
Model No. :	C2680 shell after plating
Client Ref. Info. :	Used for USB series, HDMI series, RJ series, 1394 series, MICRO series, MINI series, DISPLAYPORT series, VGA series, DVI series, TYPE-C series, JACK series

The above sample(s) and information were provided by the client.

SGS Job No. :	CP22-057100 - GZ
Date of Sample Received :	20 Oct 2022
Testing Period :	20 Oct 2022 - 26 Oct 2022
Test Requested :	Selected test(s) as requested by the client.
Test Method(s) :	Please refer to next page(s).
Test Result(s) :	Please refer to next page(s).

Result Summary :

Test Requested	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU-Lead, Mercury, Cadmium and Hexavalent chromium	PASS

Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

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E0D80CC0

Dongyu Xie
Approved Signatory

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Test Result(s) :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	CAN22-223807.002	Silver-grey plated metal

Remarks :

(1) 1 mg/kg = 0.0001%
(2) MDL = Method Detection Limit
(3) ND = Not Detected (< MDL)
(4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium and Hexavalent chromium

Test Method : With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, analyzed by ICP-OES and UV-Vis .

Test Item(s)	Limit	Unit	MDL	*002*
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	37
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	µg/cm²	0.10	ND

Notes :

(1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
(2) IEC 62321 series is equivalent to EN 62321 series
(3) ▼= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 µg/cm²). The coating is considered a non-CrVI based coating
c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination
Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w =0) stated in ILAC-G8:09/2019.

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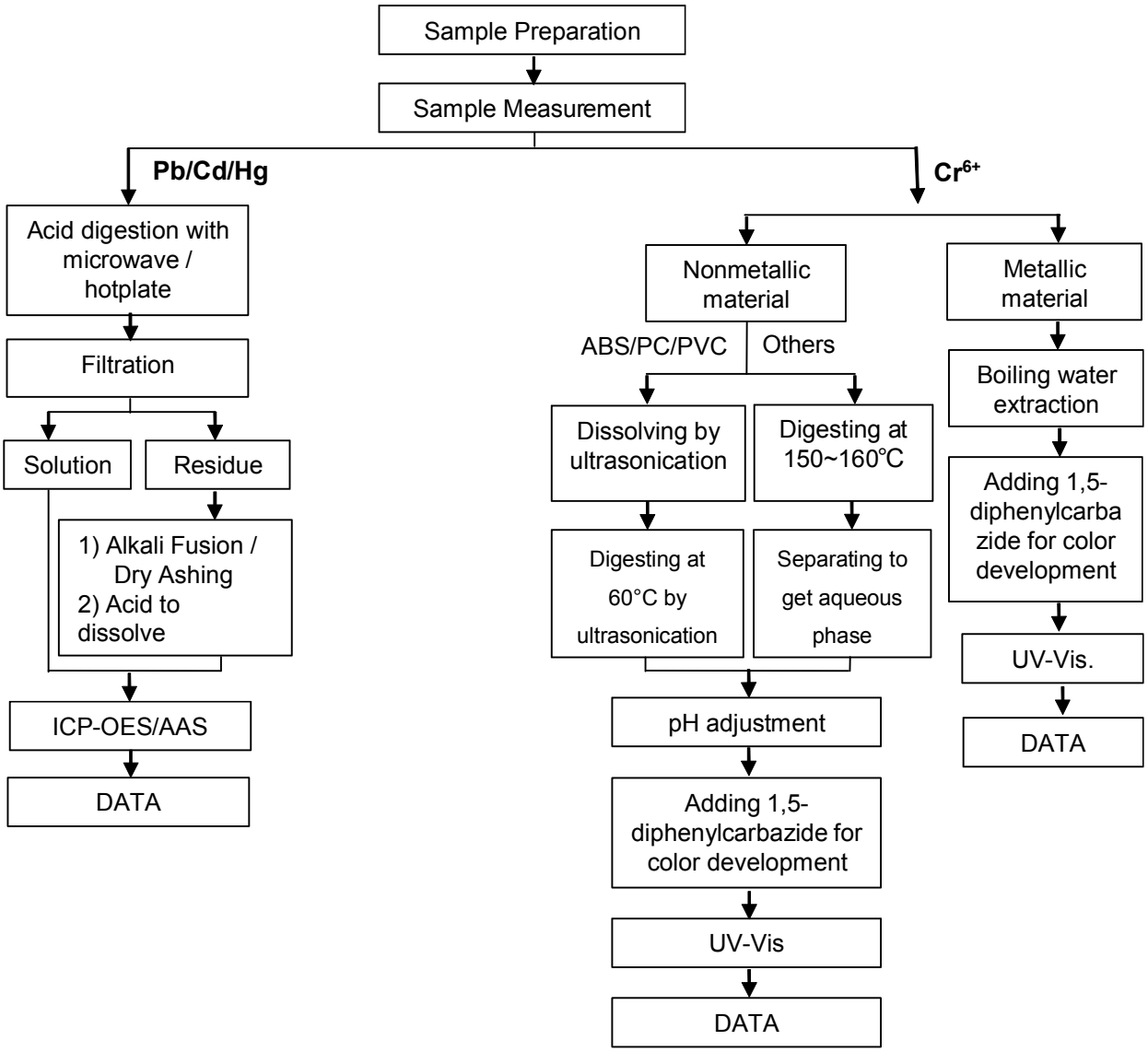
ATTACHMENTS

Pb/Cd/Hg/Cr^{6+} Testing Flow Chart

1) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr^{6+} test method excluded).



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Sample photo:

CAN22-223807.002

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Test Report

No. CANEC2222380701 Date: 26 Oct 2022 Page 1 of 4

Client Name : SHENZHEN HUALIANWEI ELECTRONICS TECHNOLOGY CO.,LTD

Client Address : 101, 201, PLANT 1, NO.307, GUANLAN GUIHUA ROAD, GUIXIANG COMMUNITY, GUANLAN SUB-DISTRICT, LONGHUA DISTRICT, SHENZHEN CITY, GUANGDONG PROVINCE, CHINA

Sample Name :	C2680 Terminal
Model No. :	C2680 terminal after plating
Client Ref. Info. :	Used for USB series, HDMI series, RJ series, 1394 series, MICRO series, MINI series, DISPLAYPORT series, VGA series, DVI series, TYPE-C series, JACK series

The above sample(s) and information were provided by the client.

SGS Job No. :	CP22-057100 - GZ
Date of Sample Received :	20 Oct 2022
Testing Period :	20 Oct 2022 - 26 Oct 2022
Test Requested :	Selected test(s) as requested by the client.
Test Method(s) :	Please refer to next page(s).
Test Result(s) :	Please refer to next page(s).

Result Summary :

Test Requested	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU-Lead, Mercury, Cadmium and Hexavalent chromium	PASS

Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

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A17521CE

Dongyu Xie
Approved Signatory

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Test Result(s) :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	CAN22-223807.001	Silver-grey/brassy metal

Remarks :

(1) 1 mg/kg = 0.0001%
(2) MDL = Method Detection Limit
(3) ND = Not Detected (< MDL)
(4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium and Hexavalent chromium

Test Method : With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, analyzed by ICP-OES and UV-Vis .

Test Item(s)	Limit	Unit	MDL	*001*
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	3
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	µg/cm²	0.10	ND

Notes :

(1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
(2) IEC 62321 series is equivalent to EN 62321 series
(3) ▼= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 µg/cm²). The coating is considered a non-CrVI based coating
c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination
Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w =0) stated in ILAC-G8:09/2019.

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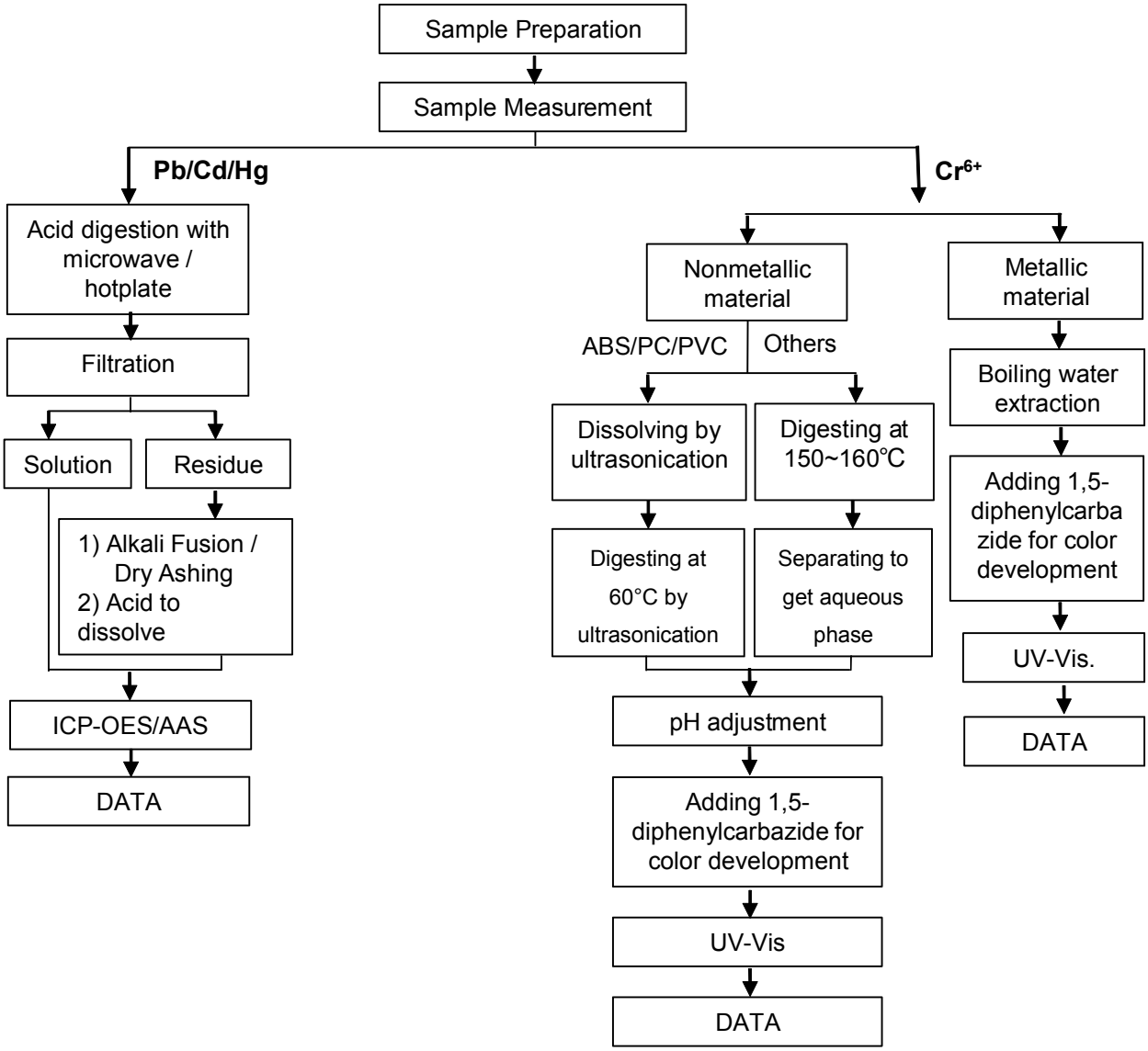
ATTACHMENTS

Pb/Cd/Hg/Cr^{6+} Testing Flow Chart

1) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr^{6+} test method excluded).



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Sample photo:

CAN22-223807.001

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Test Report

No. CANEC2218227002 Date: 30 Aug 2022 Page 1 of 8

Client Name : SHENZHEN CITY TONGHUA INDUSTRY CO.,LTD

Client Address : TONGHUA MANSIN TONGLE XINBU VILLANG TOWN SHENZHEN CITY CHINA

Sample Name : Gold (AU)

The above sample(s) and information were provided by the client.

SGS Job No. : CP22-047169 - SZ

Date of Sample Received : 25 Aug 2022

Testing Period : 25 Aug 2022 - 30 Aug 2022

Test Requested : Selected test(s) as requested by the client.

Test Method(s) : Please refer to next page(s).

Test Result(s) : Please refer to next page(s).

Result Summary :

Test Requested	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU-Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)	PASS
Perfluorooctanoic acid (PFOA) and its salts & Perfluorooctane sulfonates (PFOS) and its derivatives	See Results

Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

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9B230D54

Dongyu Xie

Dongyu Xie
Approved Signatory

SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch Testing Center Chemical Laboratory.

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Test Result(s) :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	CAN22-182270.002	Gold plated metal

Remarks :

(1) 1 mg/kg = 0.0001%
(2) MDL = Method Detection Limit
(3) ND = Not Detected (< MDL)
(4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method : With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015 , IEC 62321-6:2015 and IEC 62321-8:2017, analyzed by ICP-OES , UV-Vis and GC-MS .

Test Item(s)	Limit	Unit	MDL	002
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	50
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▾	-	µg/cm²	0.10	ND
Sum of PBBs	1000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND

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Test Item(s)	Limit	Unit	MDL	002
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND
Dibutyl phthalate (DBP)	1000	mg/kg	50	ND
Butyl benzyl phthalate (BBP)	1000	mg/kg	50	ND
Bis (2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND

Notes :

(1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.

(2) IEC 62321 series is equivalent to EN 62321 series

(3) ▾= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 μg/cm². The sample coating is considered to contain CrVI

b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 μg/cm²). The coating is considered a non-CrVI based coating

c. The result between 0.10 μg/cm² and 0.13 μg/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination

Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

Perfluorooctanoic acid (PFOA) and its salts & Perfluorooctane sulfonates (PFOS) and its derivatives

Test Method : With reference to CEN/TS15968:2010, analysis was performed by LC-MS or LC-MS/MS.

Test Item(s)	CAS NO.	Unit	MDL	002
Perfluorooctanoic acid (PFOA) and its salts+	335-67-1	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) ^	1763-23-1	mg/kg	0.010	ND
Perfluorooctane Sulfonamide (PFOSA)	754-91-6	mg/kg	0.010	ND
N-methylperfluoro-1-octanesulfonamide(MeFOSA)	31506-32-8	mg/kg	0.010	ND
N-ethylperfluoro-1-octanesulfonamide (EtFOSA)	4151-50-2	mg/kg	0.010	ND
2-(N-methylperfluoro-1-octanesulfonamido) -ethanol(MeFOSE)	24448-09-7	mg/kg	0.010	ND
2-(N-ethylperfluoro-1-octanesulfonamido) -ethanol(EtFOSE)	1691-99-2	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) and its derivatives	-	mg/kg	-	ND

Notes :

(1) + PFOA and its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1);
(2) ^ PFOS including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), $PFOS\text{-}NH_4$ (CAS No.: 29081-56-9), $PFOS\text{-}NH(OH)_2$ (CAS No.: 70225-14-8), $PFOS\text{-}N(C_2H_5)_4$ (CAS No.: 56773-42-3), PFOS-DDA(CAS No.:251099-16-8) and POSF (CAS No.: 307-35-7)
Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019.

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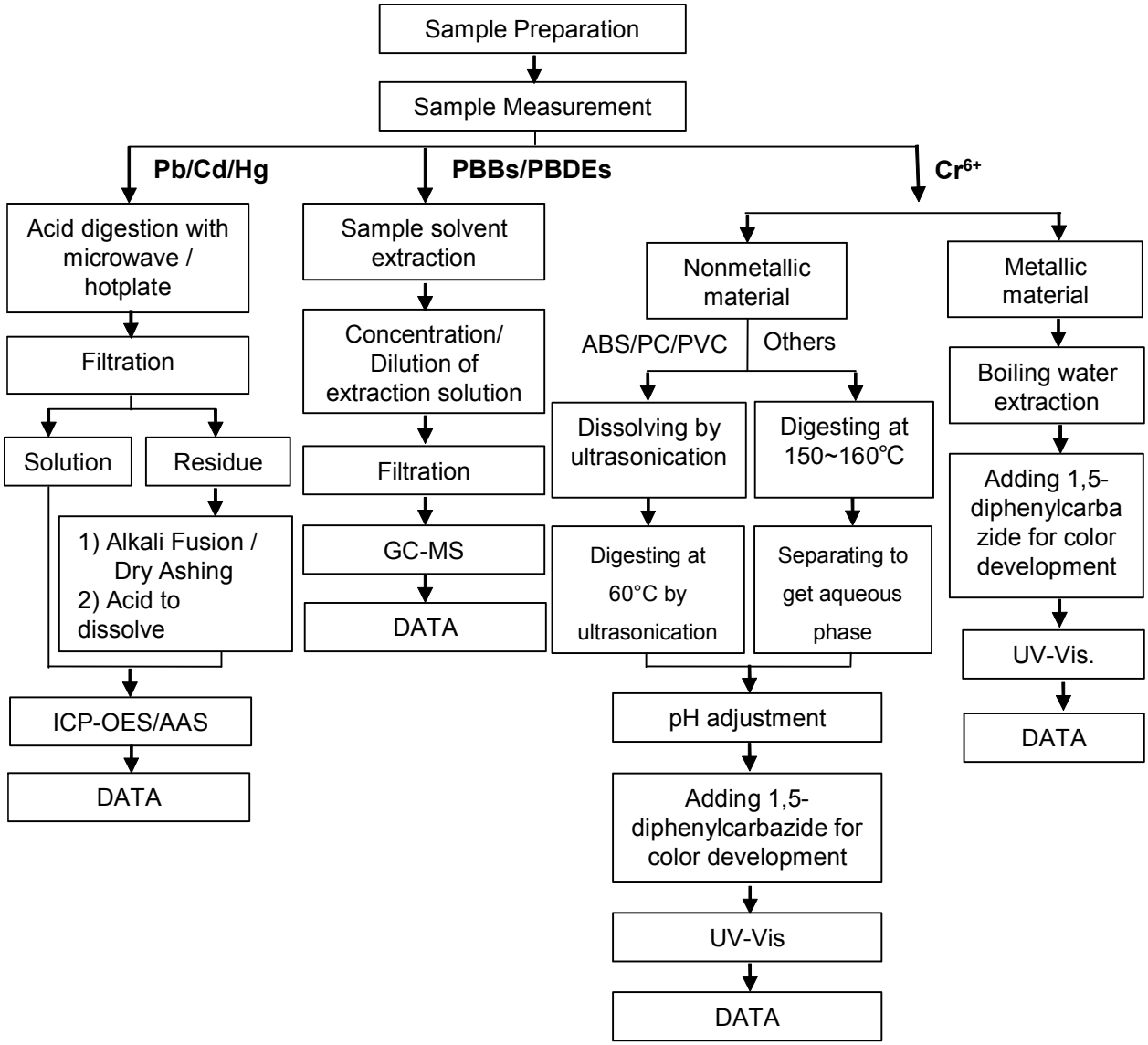
ATTACHMENTS

Pb/Cd/Hg/Cr^{6+}/PBBs/PBDEs Testing Flow Chart

1) These samples were dissolved totally by pre -conditioning method according to below flow chart. (Cr^{6+} and PBBs/PBDEs test method excluded).



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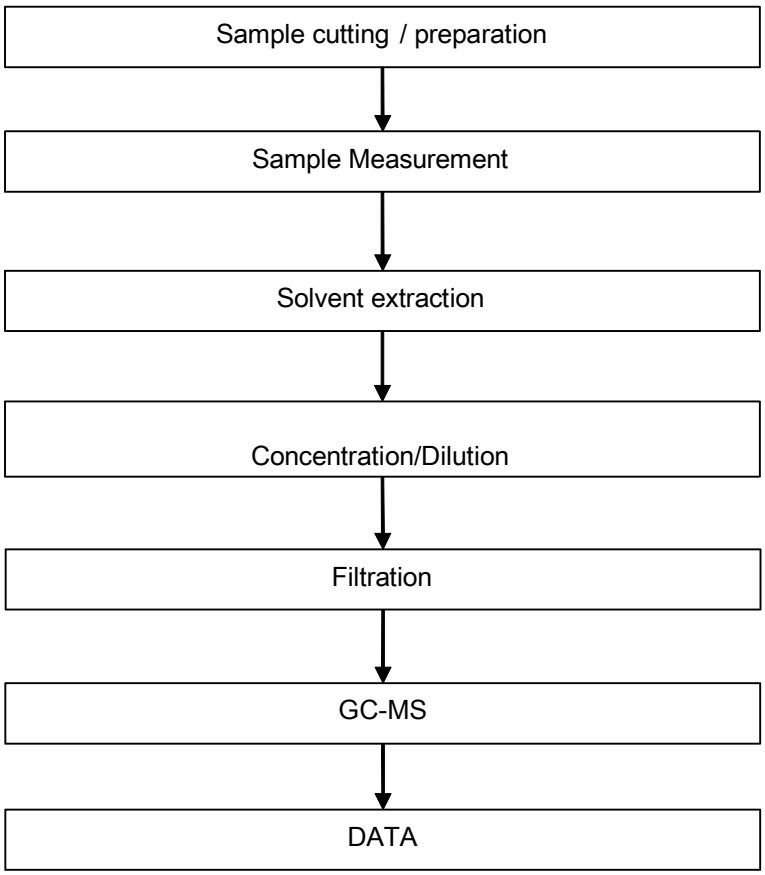
ATTACHMENTS

Phthalates Testing Flow Chart



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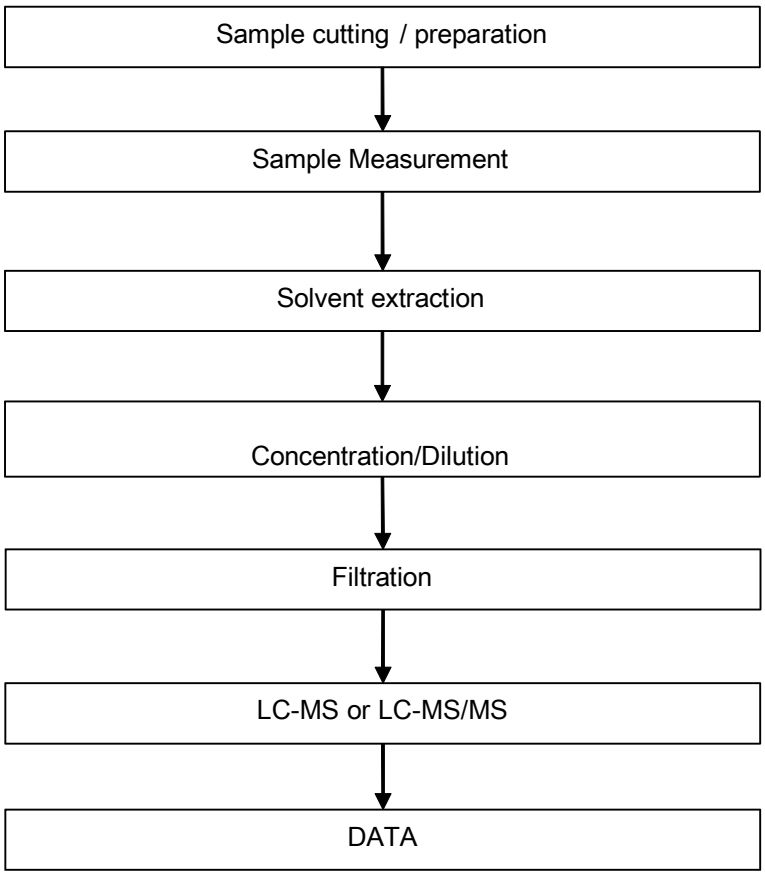
ATTACHMENTS

PFOA / PFOS Testing Flow Chart



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Sample photo:

CAN22-182270.002

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Test Report

No. CANEC2218227001 Date: 30 Aug 2022 Page 1 of 8

Client Name : SHENZHEN CITY TONGHUA INDUSTRY CO.,LTD

Client Address : TONGHUA MANSIN TONGLE XINBU VILLANG TOWN SHENZHEN CITY CHINA

Sample Name : Nickel(Ni)

The above sample(s) and information were provided by the client.

SGS Job No. : CP22-047169 - SZ

Date of Sample Received : 25 Aug 2022

Testing Period : 25 Aug 2022 - 30 Aug 2022

Test Requested : Selected test(s) as requested by the client.

Test Method(s) : Please refer to next page(s).

Test Result(s) : Please refer to next page(s).

Result Summary :

Test Requested	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU-Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)	PASS
Perfluorooctanoic acid (PFOA) and its salts & Perfluorooctane sulfonates (PFOS) and its derivatives	See Results

Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

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5753937E

Dongyu Xie
Approved Signatory

SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch Testing Center Chemical Laboratory.

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Test Result(s) :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	CAN22-182270.001	Silver-gray plated metal

Remarks :

(1) 1 mg/kg = 0.0001%
(2) MDL = Method Detection Limit
(3) ND = Not Detected (< MDL)
(4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method : With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015 , IEC 62321-6:2015 and IEC 62321-8:2017, analyzed by ICP-OES , UV-Vis and GC-MS .

Test Item(s)	Limit	Unit	MDL	001
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	49
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▾	-	µg/cm²	0.10	ND
Sum of PBBs	1000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND

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Test Item(s)	Limit	Unit	MDL	001
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND
Dibutyl phthalate (DBP)	1000	mg/kg	50	ND
Butyl benzyl phthalate (BBP)	1000	mg/kg	50	ND
Bis (2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND

Notes :

(1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.

(2) IEC 62321 series is equivalent to EN 62321 series

(3) ▾= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 μg/cm². The sample coating is considered to contain CrVI

b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 μg/cm²). The coating is considered a non-CrVI based coating

c. The result between 0.10 μg/cm² and 0.13 μg/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination

Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

Perfluorooctanoic acid (PFOA) and its salts & Perfluorooctane sulfonates (PFOS) and its derivatives

Test Method : With reference to CEN/TS15968:2010, analysis was performed by LC-MS or LC-MS/MS.

Test Item(s)	CAS NO.	Unit	MDL	001
Perfluorooctanoic acid (PFOA) and its salts+	335-67-1	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) ^	1763-23-1	mg/kg	0.010	ND
Perfluorooctane Sulfonamide (PFOSA)	754-91-6	mg/kg	0.010	ND
N-methylperfluoro-1-octanesulfonamide(MeFOSA)	31506-32-8	mg/kg	0.010	ND
N-ethylperfluoro-1-octanesulfonamide (EtFOSA)	4151-50-2	mg/kg	0.010	ND
2-(N-methylperfluoro-1-octanesulfonamido) -ethanol(MeFOSE)	24448-09-7	mg/kg	0.010	ND
2-(N-ethylperfluoro-1-octanesulfonamido) -ethanol(EtFOSE)	1691-99-2	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) and its derivatives	-	mg/kg	-	ND

Notes :

(1) + PFOA and its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1);
(2) ^ PFOS including PFOS-K (CAS No.: 2795-39-3), PFOS-Li (CAS No.: 29457-72-5), $PFOS\text{-}NH_4$ (CAS No.: 29081-56-9), $PFOS\text{-}NH(OH)_2$ (CAS No.: 70225-14-8), $PFOS\text{-}N(C_2H_5)_4$ (CAS No.: 56773-42-3), PFOS-DDA(CAS No.:251099-16-8) and POSF (CAS No.: 307-35-7)
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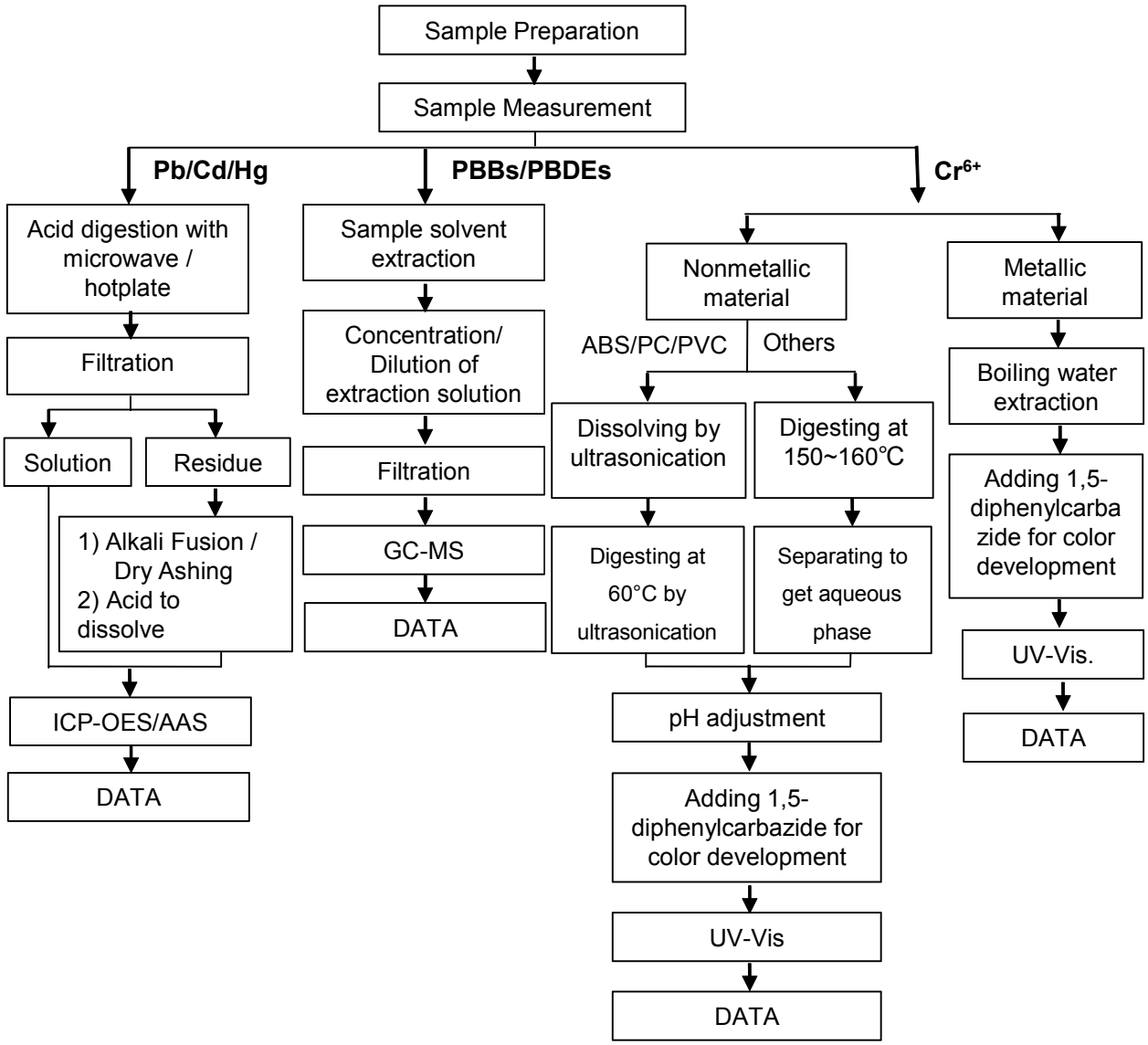
Pb/Cd/Hg/Cr^{6+}/PBBs/PBDEs Testing Flow Chart

1) These samples were dissolved totally by pre -conditioning method according to below flow chart. (Cr^{6+} and PBBs/PBDEs test method excluded).



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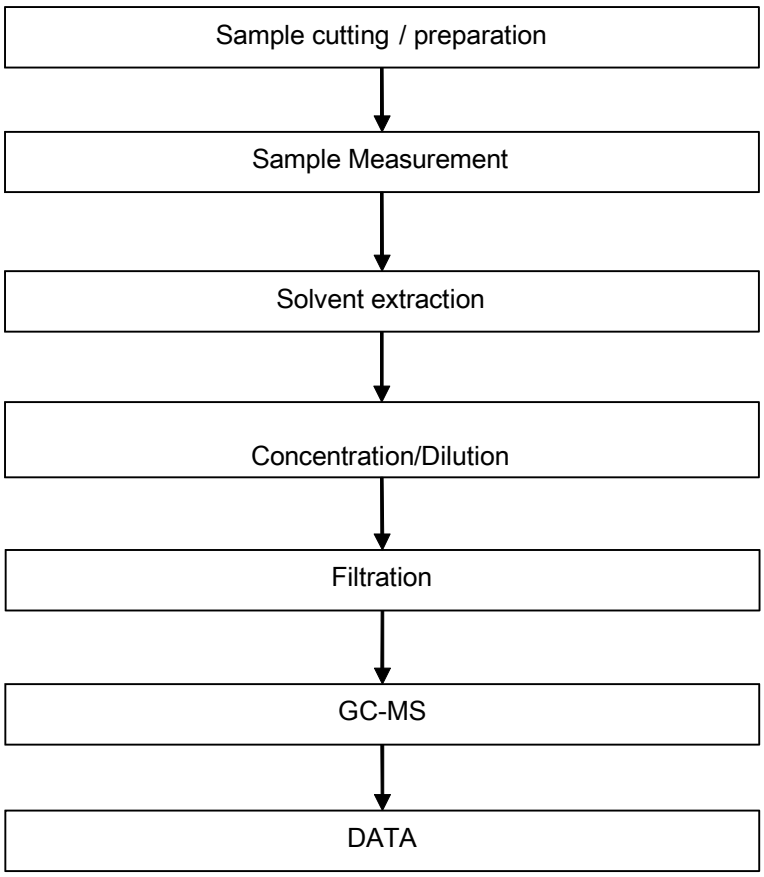
Phthalates Testing Flow Chart



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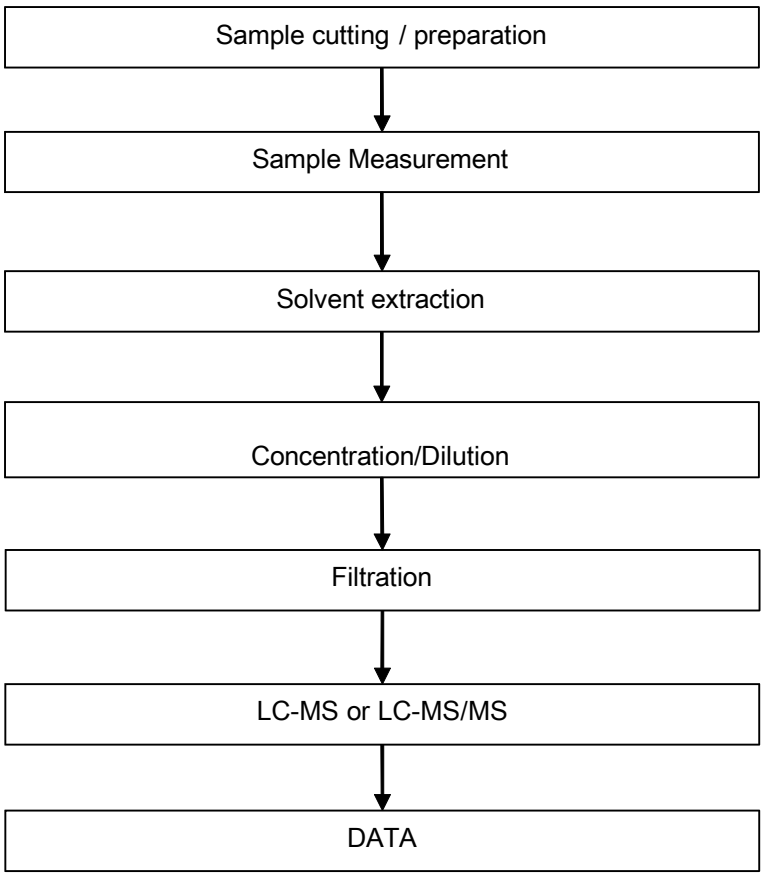
ATTACHMENTS

PFOA / PFOS Testing Flow Chart



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Sample photo:

CAN22-182270.001

SGS authenticate the photo on original report only

*** End of Report ***

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Test Report

No. CANEC2218227003 Date: 30 Aug 2022 Page 1 of 8

Client Name : SHENZHEN CITY TONGHUA INDUSTRY CO.,LTD

Client Address : TONGHUA MANSIN TONGLE XINBU VILLANG TOWN SHENZHEN CITY CHINA

Sample Name : Bright Tin(SN)

The above sample(s) and information were provided by the client.

SGS Job No. : CP22-047169 - SZ

Date of Sample Received : 25 Aug 2022

Testing Period : 25 Aug 2022 - 30 Aug 2022

Test Requested : Selected test(s) as requested by the client.

Test Method(s) : Please refer to next page(s).

Test Result(s) : Please refer to next page(s).

Result Summary :

Test Requested	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU-Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)	PASS
Perfluorooctanoic acid (PFOA) and its salts & Perfluorooctane sulfonates (PFOS) and its derivatives	See Results

Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

scan to see the report

87F8007D

Dongyu Xie

Dongyu Xie
Approved Signatory

SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch Testing Center Chemical Laboratory.

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Test Result(s) :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	CAN22-182270.003	Silver-gray plated metal

Remarks :

(1) 1 mg/kg = 0.0001%
(2) MDL = Method Detection Limit
(3) ND = Not Detected (< MDL)
(4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method : With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015 , IEC 62321-6:2015 and IEC 62321-8:2017, analyzed by ICP-OES , UV-Vis and GC-MS .

Test Item(s)	Limit	Unit	MDL	003
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	44
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▾	-	µg/cm²	0.10	ND
Sum of PBBs	1000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND

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Test Item(s)	Limit	Unit	MDL	003
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND
Dibutyl phthalate (DBP)	1000	mg/kg	50	ND
Butyl benzyl phthalate (BBP)	1000	mg/kg	50	ND
Bis (2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND

Notes :

(1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.

(2) IEC 62321 series is equivalent to EN 62321 series

(3) ▾= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 μg/cm². The sample coating is considered to contain CrVI

b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 μg/cm²). The coating is considered a non-CrVI based coating

c. The result between 0.10 μg/cm² and 0.13 μg/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination

Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

Perfluorooctanoic acid (PFOA) and its salts & Perfluorooctane sulfonates (PFOS) and its derivatives

Test Method : With reference to CEN/TS15968:2010, analysis was performed by LC-MS or LC-MS/MS.

Test Item(s)	CAS NO.	Unit	MDL	003
Perfluorooctanoic acid (PFOA) and its salts+	335-67-1	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) ^	1763-23-1	mg/kg	0.010	ND
Perfluorooctane Sulfonamide (PFOSA)	754-91-6	mg/kg	0.010	ND
N-methylperfluoro-1-octanesulfonamide(MeFOSA)	31506-32-8	mg/kg	0.010	ND
N-ethylperfluoro-1-octanesulfonamide (EtFOSA)	4151-50-2	mg/kg	0.010	ND
2-(N-methylperfluoro-1-octanesulfonamido) -ethanol(MeFOSE)	24448-09-7	mg/kg	0.010	ND
2-(N-ethylperfluoro-1-octanesulfonamido) -ethanol(EtFOSE)	1691-99-2	mg/kg	0.010	ND
Perfluorooctane sulfonates (PFOS) and its derivatives	-	mg/kg	-	ND

Notes :

(1) + PFOA and its salts including PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1);
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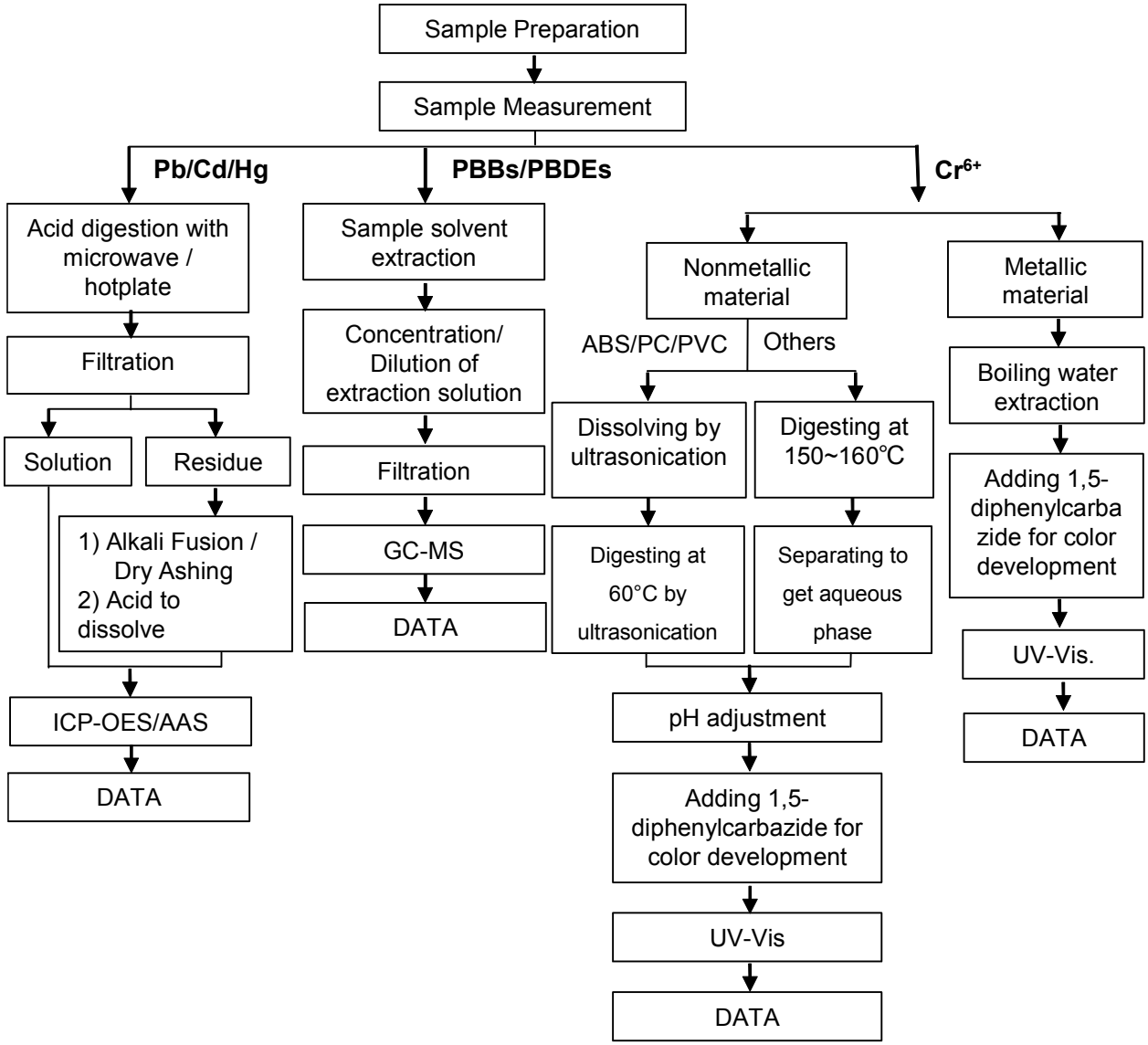

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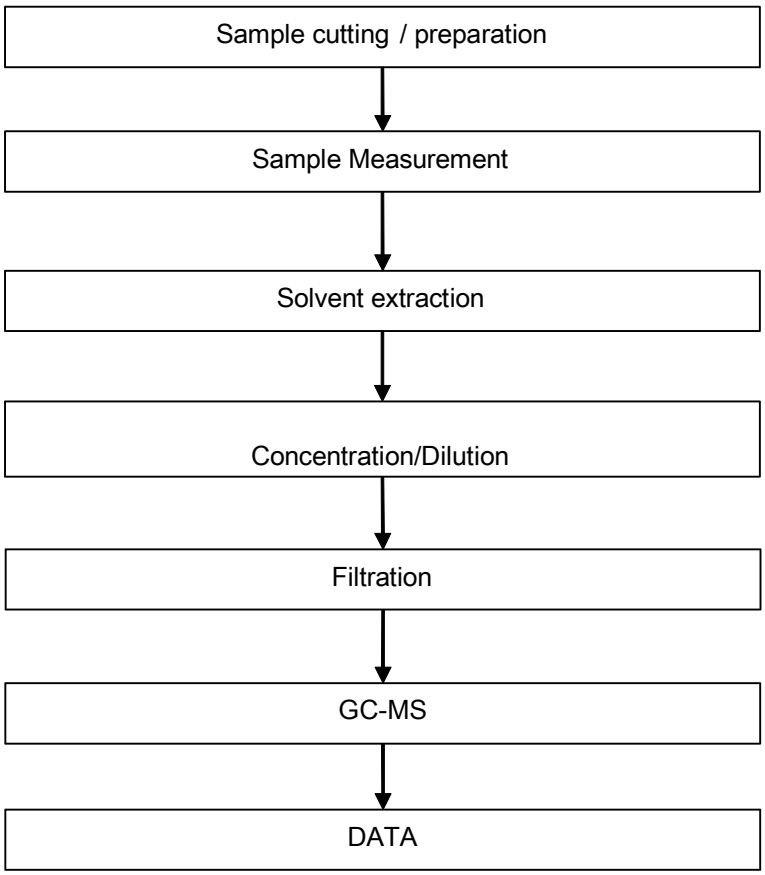

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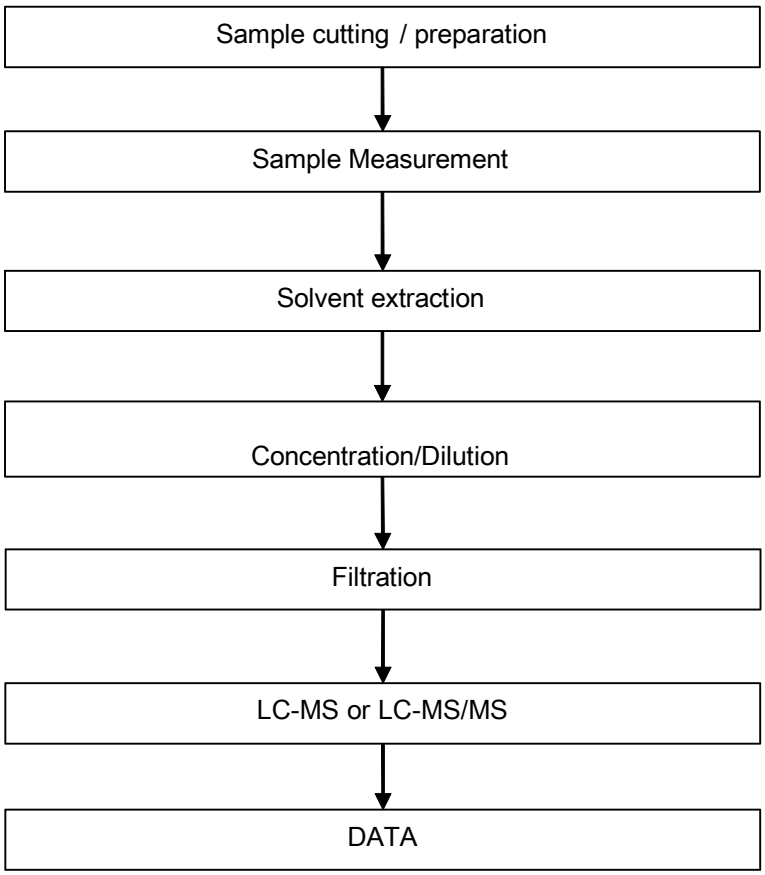
PFOA / PFOS Testing Flow Chart



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Sample photo:

CAN22-182270.003

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